



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2656-13
Job Sheet 169828



Part No: D2656-13

Job Qty: 4 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/28/17

Job Tracking No:

Due Date: 1/8/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP: F 02.10.25 Re-format KJ/RF IPP Rev:G Now on Waterjet 06-07-03 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/6/18	0.00	0.00	Start Up Waterjet		17/12/29
100	Waterjet	4 pcs		1/6/18	0.00	0.61	Waterjet1		17/12/29
120	QC	4 pcs		1/6/18	0.00	0.00	QC8		38
130	Brake NC	4 pcs		1/6/18	0.22	0.32	Brake NC 1		38
140	QC	4 pcs		1/6/18	0.00	0.00	QC5		38
150	Powdercoat	4 pcs		1/8/18	0.00	0.19	Powdercoat3		11
160	QC	4 pcs		1/8/18	0.00	0.00	QC3		9-89
170	Packaging	4 pcs		1/8/18	0.00	0.00	Packaging3-1		
180	QC21-SA	4 Ea		1/8/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2656

Descriptions: 130 - 1-Form on Brake as per Dwg D2656 using Jigs DT8261 and DT8326 2-Form joggle as per Dwg D2656 using Jig DT8158 Identify as D2656-13

150 - START TIME: 8.40

ON T: 300° FINISH: 4.10. M 136370.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M1010S20GA	3	82	0	0

Part Specifications

Specifications could not be found.

Plex 12/28/17 6:37 AM dart.lacelle.linda

DART
AEROSPACE
S027434



Wearplate Fwd

PART NO:

D2656 - 13

Revision:

Operation:

Change No:

Start up Operation

Mfg Date: 12/29/17
Job No: 169828

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DART AEROSPACE LTD	Work Order:	169828
Description: Wearshoe	Part Number:	D2656-13
Inspection Dwg: D2656 Rev: D		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article

Prototype

[illegible]

Measured by:	<i>du</i>	Audited by:	<i>30</i> <i>9-20</i>	Prototype Approval:	N/A
Date:	<i>17/12/29</i>	Date:	<i>JAN 02 2018</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.10.05	New Issue	KJ/JLM	
B	09.03.10	0.040 dimension added	KJ/DD	